DATE: June 11, 2008

SUBJECT: Jaw Mounting Spacer Kit – 98410246

RATING: DIRECTIVE (Action is required) ALERT (Potential Problem)
INFORMATION (Action is optional) PRODUCT IMPROVEMENT (Enhance Product)

MACHINE MODEL(S): Model C Spiker
99C Spiker
Two-Tie Screw Spiker
Production Screw Spiker
M3

SERIAL NUMBER(S): Model C Spiker: 410010-410133 (except s/n ending in RB-UG)
99C Spiker: 410200-410429
Two-Tie Screw Spiker: 400101, 400103
Production Screw Spiker: 400100, 400102, 400104-400111
M3: 450001-450242 (with Spike Hammer or Screw Spiker Modules Only)

SUMMARY: When servicing the Anvil, it is necessary to lower the driving gun while keeping the spike jaws up to gain access to the Anvil Roll Pin. See Figure 1.

OPERATIONAL IMPACT: The 98410246 Jaw Mounting Spacer Kit is used to support the Spike Jaw Assembly when the driving gun is lowered and will make the job of changing the Anvil Tip, Anvil Roll Pin or Screw Spike Socket much faster and easier. When servicing the Anvil Tip, Roll Pin or Socket, the Hairpin Cotter Pin in the Jaw Mounting Guide Rod is removed. Then the Guide Rod Spacer is slid over the Guide Rod and the Hairpin Cotter Pin is reinstalled in the Guide Rod hole closest to the top of the Spacer. The Driving Gun can then be lowered to expose the Anvil or Socket Roll Pin. See Figure 1 on Page 2. It is recommended that the Hammer Override Button on the Hand Controller be used to lower the Driving Gun for service. Be sure to follow all Lock Out-Tag Out procedures before servicing the Anvil or Socket.
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ACTION: The 98410246 Jaw Mounting Spacer Kit consists of 2 Spacers with Caution Decals, p/n 54581070, 2 Storage Pins, p/n 3301897, 2 Hairpin Cotter Pins, p/n 3074220, 2 Caution Decals, p/n 56420055 and installation instructions. See Figure 3 on Page 3 and Figure 4 on Page 4. The Storage Pins must be welded to each side of the frame and installation should take less than 30 minutes. Contact the Nordco Parts Department at 1-800-647-1724 to order. One kit is required for each machine.

WARRANTY: None

Figure 1
Jaw Mounting Spacer Installed on Spike Gun

Figure 2
Spacer Use Caution Decal
Figure 3
Kit 98410246 Installation Instructions
(CX Hammer, Model C Spiker, Two-Tie Screw Spiker, Production Screw Spiker Only)
Figure 4
Kit 98410246 Installation Instructions
(M3 Only)