



Product Support Bulletin 2003-007

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Maintenance of Way ~ Work Equipment Bulletin

DATE: October 28, 2003

SUBJECT: Propel Tube Kit – 98410398 (Machines with ductile iron propel manifold)
98410399 (Machines with aluminum propel manifold)

RATING: **DIRECTIVE**
(Action is required)

ALERT
(Potential Problem)

INFORMATION
(Action is optional)

PRODUCT IMPROVEMENT
(Enhance Product)

MACHINE MODEL(S): Model 99C Spike Drivers (24-volt only)

SERIAL NUMBER(S): 410200-410423

SUMMARY: Replace the original flared end propel tubes with bolted, flanged end tubes.

OPERATIONAL IMPACT: Tubes are more rigidly attached to the machine preventing tube movement that has been known to cause leaks at the fittings and failure of the tubes and clamps. Replacement tubes are schedule 160 pipe to help prevent abrasive damage to tubes.

ACTION: Original tubes and clamps are removed and the new tubes and clamps are installed. One of the original clamp-mounting unistruts must be removed and several new unistruts must be welded to the frame. New hoses and instructions are included. Installation should take 6-8 hours per machine.

Two different kits are available depending on the propel manifolds installed on the machine; **98410398 for machines with ductile iron (steel) manifolds and 98410399 for machines with aluminum manifolds.** Please make sure to order the correct kit for your machine. Please Contact your NORDCO Representative or the NORDCO Parts Department at 1-800-647-1724 for price and availability.

WARRANTY: None



