

Product Support Bulletin 2003-007

NORDCO Inc. 182 W. Oklahoma Avenue, Milwaukee, WI 53207

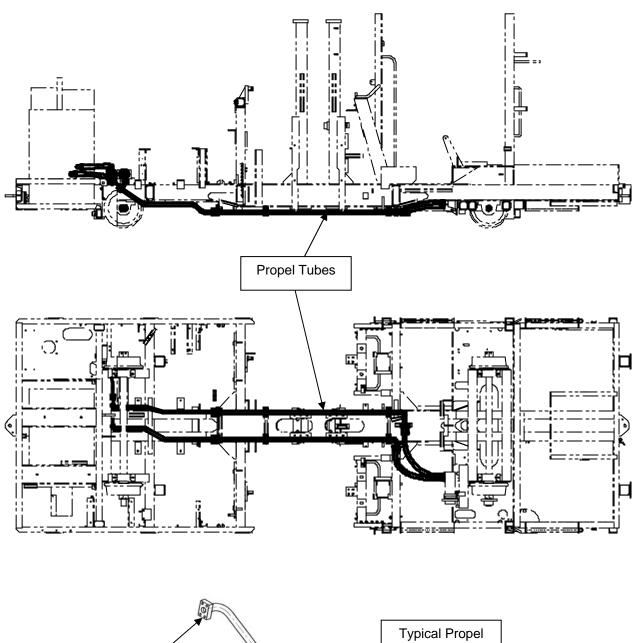
Contact: Gary D. Van Deluyster, Service Manager – Phone: 800-445-9258 – Fax: 414-769-2140

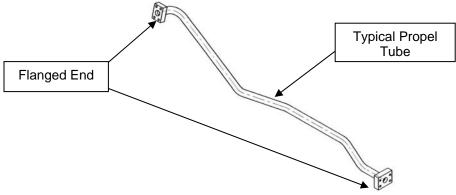
Maintenance of Way ~ Work Equipment Bulletin

DATE:	October 28, 2003		
SUBJECT:	Propel Tube Kit – 98410398 (Machines with ductile iron propel manifold) 98410399 (Machines with aluminum propel manifold)		
RATING:	DIREC (Action	CTIVE n is required)	ALERT (Potential Problem)
	1 1	RMATION n is optional)	PRODUCT IMPROVEMENT (Enhance Product)
MACHINE MODEL(S):		Model 99C Spike Drivers (24-volt only)	
SERIAL NUMBER(S):		410200-410423	
SUMMARY:		Replace the original flared end tubes.	propel tubes with bolted, flanged end
OPERATIONAL IMPACT:		Tubes are more rigidly attached to the machine preventing tube movement that has been known to cause leaks at the fittings and failure of the tubes and clamps. Replacement tubes are schedule 160 pipe to help prevent abrasive damage to tubes.	
ACTION:		are installed. One of the ori removed and several new unis	removed and the new tubes and clamps iginal clamp-mounting unistruts must be struts must be welded to the frame. New luded. Installation should take 6-8 hours
		installed on the machine; 984 (steel) manifolds and 984 manifolds. Please make sure	ble depending on the propel manifolds 110398 for machines with ductile iron 10399 for machines with aluminum to order the correct kit for your machine. O Representative or the NORDCO Parts for price and availability.
WARRANTY:		None	

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