DATE: December 1, 2002

MACHINE: Model C Spike Driver

SERIAL NUMBER(S): 410001 – 410353 (Bulk Loader Machines Only)

SUBJECT: Bulk Loader Auger Reinforcement Kit – 98410147

Some of the Bulk Loader Augers, p/n 26700010, have been experiencing breakage problems in the area where the auger flights meet the drive hub. This area has now been reinforced with a steel block as shown in Figure 1.

An Auger Reinforcing Kit, p/n 98410147 to add this reinforcing gusset has been developed and is now available. The kit includes the Reinforcing Block, p/n 18221730, and installation instructions.

Installation requires the removal of the auger from the bin. A hoist is required to remove the auger. Additionally, the weld area must be pre-heated to 400-500ºF before welding. Total repair time should be 3-4 hours.

Please contact your NORDCO Representative or the NORDCO Parts Department for pricing and availability.