



## PRODUCT SUPPORT BULLETIN BULLETIN NO. 365

DATE: **December 1, 2002**

MACHINE: **Model C Spike Driver**

SERIAL

NUMBER(S): **410001 – 410353 (Bulk Loader Machines Only)**

SUBJECT: **Bulk Loader Auger Reinforcement Kit – 98410147**

Some of the Bulk Loader Augers, **p/n 26700010**, have been experiencing breakage problems in the area where the auger flights meet the drive hub. This area has now been reinforced with a steel block as shown in Figure 1.

An **Auger Reinforcing Kit, p/n 98410147** to add this reinforcing gusset has been developed and is now available. The kit includes the **Reinforcing Block, p/n 18221730**, and installation instructions.

Installation requires the removal of the auger from the bin. A hoist is required to remove the auger. Additionally, the weld area must be pre-heated to 400-500°F before welding. Total repair time should be 3-4 hours.

Please contact your NORDCO Representative or the NORDCO Parts Department for pricing and availability.

