



PRODUCT SUPPORT BULLETIN BULLETIN NO. 329

DATE: **June 22, 2001**

MACHINE: **Bushwacker Brush Cutter**

SERIAL

NUMBER(S): **All except CSX HBC 9610**

SUBJECT: **Travel Motor Displacement Limiting Spacer Kit – 98520003**

12-volt Motor – 50230115

24-volt Motor - 50230117

If the Travel Motor on these machines is downshifted to low range while traveling at top speed in high range, damage to the motor may result. To prevent this problem, a **Displacement Limiting Spacer Kit, p/n 98520003**, is available to be installed in the Travel Motor. The kit consists of a **8mm Spacer, p/n 7299 1750**, and installation instructions.

The spacer must be installed under the head of the 13mm socket head capscrew in the Swash Plate Piston as shown in Figure 1. It is very important that Loctite 242 (blue) be applied to the capscrew to prevent it from becoming loose during motor operation.

New motors ordered from NORDCO will have this spacer installed at the factory. Please note that there are new part numbers for these Travel Motors. The **12-volt motor is p/n 50230115** and the **24-volt motor is p/n 50230117**.

Please call the NORDCO Service Department at 1-800-445-9258 if you have any questions regarding the installation of this spacer.

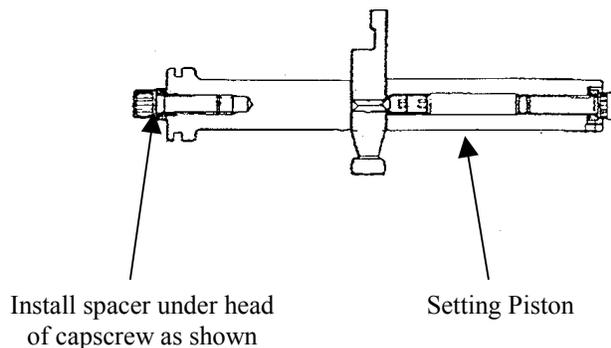


Figure 1

