



PRODUCT SUPPORT BULLETIN

BULLETIN NO. 302

DATE: **October 29, 1999**

MACHINE: **Hydra-Hammer Model A, B, B-2**

SERIAL
NUMBER(S): **All**

SUBJECT: **Two-piece Anvil Assembly**

A new Two-piece Anvil Assembly has been designed to replace the original One-piece Anvil, part numbers 10560014 and 10560033, used on these machines.

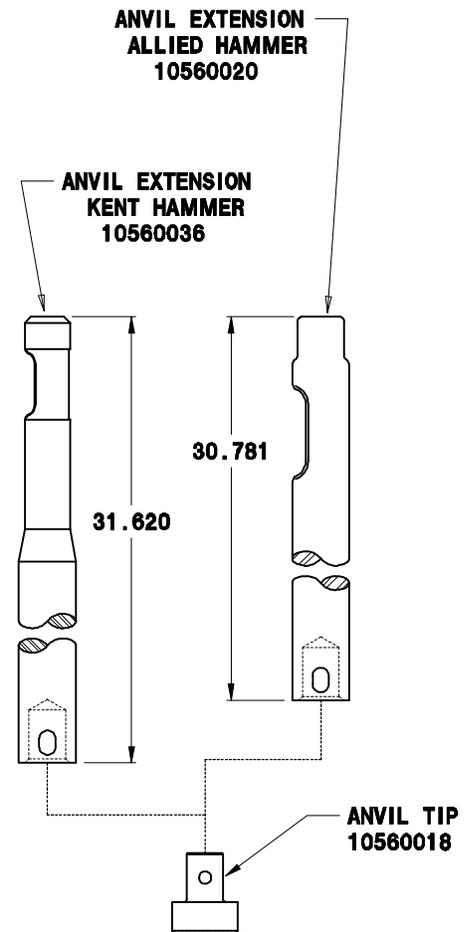
The Two-piece Anvil consists of an Anvil Extension and a replaceable **Anvil Tip, part number 10560018**. There are two different length extensions for the two different types of hammers. Both hammers will use the same tip. The tip is attached to the extension with a **Spirol Pin, part number 53643950**.

Anvil Extension 10560020 is for machines equipped with Allied spike hammers. The Allied Anvil extension is 30.781" long. Allied hammers are mounted on the machine with 2 large pins.

Anvil Extension 10560036 is for machines equipped with Kent hammers. The Kent hammer Anvil Extension is 31.62" long. Kent hammers are mounted with 4 capscrews and nuts.

When the anvil wears out, only the tip needs to be replaced instead of the entire anvil. This will reduce cost as well as the time required to replace the anvil. Spirol pin p/n 53643950 is a special length heat-treated pin. Not using this pin will result in more frequent replacement of the pin and possible damage to the machine.

Please contact your NORDCO Representative or the NORDCO Parts Department for pricing and availability.



**BOTH ANVILS USE A ROLL PIN,
P/N 53643950 TO ATTACH THE
TIP TO THE EXTENSION**