DATE: December 16, 1998

MACHINE: Model C Spike Driver

SERIAL NUMBER(S): 410001 - 410201

SUBJECT: Frame weld crack repairs

Cracks have been found in some welds on the Model C frame in the area under the operators' station and near the gager cylinders. The cracks occur in the area where the tubular cross members meet the center sill of the frame as shown in the photographs.

A repair kit, part number 98410032, consisting of four gussets and installation instructions, is available at no charge to repair and reinforce these joints. To order a repair kit, please contact the NORDCO Service Department at 1-800-445-9258. You must provide the machine serial number to receive the kit. Please note that installation of the kit is the responsibility of the customer.
CRACK LOCATION ON GAGER END

CRACK LOCATION ON OPERATOR END