



BULLETIN NO. 283

DATE: December 16, 1998

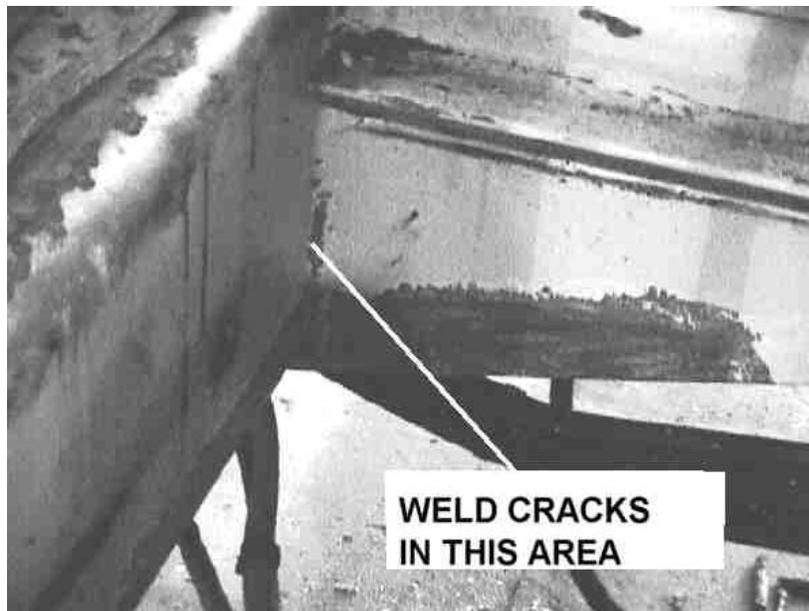
MACHINE: Model C Spike Driver

SERIAL 410001 - 410201
NUMBER(S):

SUBJECT: **Frame weld crack repairs**

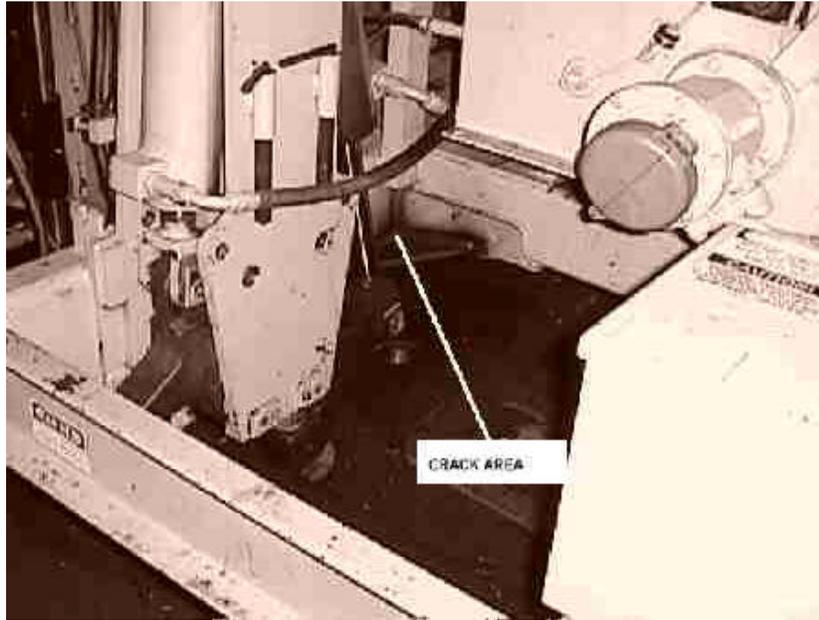
Cracks have been found in some welds on the Model C frame in the area under the operators' station and near the gager cylinders. The cracks occur in the area where the tubular cross members meet the center sill of the frame as shown in the photographs.

A repair kit, part number 98410032, consisting of four gussets and installation instructions, is available at no charge to repair and reinforce these joints. To order a repair kit, please contact the NORDCO Service Department at 1-800-445-9258. You must provide the machine serial number to receive the kit. Please note that installation of the kit is the responsibility of the customer.



Area of cracked welds

(over)



CRACK LOCATION ON GAGER END



CRACK LOCATION ON OPERATOR END