



## **PRODUCT SUPPORT BULLETIN BULLETIN NO. 280A**

**DATE:** May 6, 1999

**MACHINE:** Super B  
Super B-2  
Hydra-Hammer Model A, B and B-2  
Model C Spiking Machine

**SERIAL**

**NUMBER(S):** Super B with Roller Clamp Conversion only  
Super B-2 - 583, 590 and up  
Hydra-Hammer Model A, B and B-2 - All  
Model C - 410001 through 410199

**SUBJECT:** Gager & Roller Clamp Replacement Bushings

### **NOTE: THIS BULLETIN REPLACES BULLETIN 280**

New insulated bushings for the Roller Gager Lever are now available. The new bushing, part number 22120405, and washer, part number 86107590 will replace the Gager Lever Pivot Bushing, part number 22150285, and the Lever Cylinder Bushing, part number 22150280. These new bushings are of a two-piece design to increase the bearing surface and eliminate the flange-breaking problem of the original one-piece bushings. One bushing and two washers are used at the cylinder connection and two bushings and two washers are used at the pivot location.

A Gager Bushing Field Upgrade Kit, part number 98410024, is also available. This kit consists of 12 of bushing 22120405 and 16 of washer 86107590. The kit will replace all of the gager bushings on one machine.

New bushings are also available for the Roller Clamp Levers. Bushing, part number 22109200, and washer, part number 86104900, will replace the Clamp Lever Cylinder Bushing, part number 22109180. Bushing 22120400 and washer 86107590 will replace the Lever Pivot Bushing, part number 22150285.

A Roller Clamp Field Upgrade Kit, part number 98410026, is also available. This kit consists of 2 of bushing 22109200, 4 of bushing 22120405, 4 of washer 86104900 and 4 of washer 86107590. This kit will replace all of the bushings on two roller clamps.

Call the NORDCO Parts Department or your NORDCO Representative for pricing and delivery.