



PRODUCT SUPPORT

BULLETIN NO. 256

DATE: June 1, 1997

MACHINE: **ALL MACHINES WITH
ISRINGHAUSEN 6000 SEATS**

PRODUCTION

DATES: **All**

SUBJECT: **WELDMENT PROBLEMS**

There have been some instances where unusual force against the seat back of the ISRI 6000 seat has caused backrest support weldments to break away from the seat frame. This may cause the position and locking of the seat back to become unstable.

The crossbar that runs parallel to the seat back between the two plastic side plates at the rear of the seat (see Figure) has tack welds holding it to the frame. This crossbar controls the locking and position of the seat back. If an unusual force hits the backrest from behind, these tack welds may become unstable and you may not have your seat locked in ANY position.

To prevent this problem from occurring, additional welds must be made to the tube and seat frame. Please remember to remove all the boards from the Logic Box **BEFORE WELDING** on your machine.

