



PRODUCT SUPPORT

BULLETIN NO. 220

DATE: May 31, 1995

MACHINE: Hydra Spiker Super B's and Super B-2's; and Hydra Hammers

PRODUCTION DATES: Hydra Spiker Super B/B2, S/N 398 and Above, All Hydra-Hammers

SUBJECT: Compression Style Jaw Spring Driving Gun Kits

In response to our customers' request, NORDCO has developed a kit to replace the extension style jaw springs on our spike drivers with compression style jaw springs. This will eliminate the stretching of the jaw springs which has been encountered, especially on the Hydra-Hammer.

The kit numbers for Super B and Super B-2 spikers are 98440190 for a RH gun and 98440191 for a LH gun; for the Hydra-Hammer, the kit numbers are 98430190 for a RH gun, and 98430191 for a LH gun. Left and right are determined by looking down the tray from where the spikes would be loaded. If the tray is on the right side of the feeder frame, the gun is a RH gun. If the tray is on the left, it's a LH gun.

The feeder frames and spike trays must be replaced in order to make this conversion. For a limited time, we are offering a credit of \$288.00 for each original feeder frame and \$228.00 for each original spike tray returned. These feeder frames and trays must be in good, rebuildable condition. One feeder frame and one tray will be accepted for each kit ordered. The kit price is \$1,646.00 per gun before the credit is applied.

A spring compression tool is also available, at additional cost, to make the job of changing spike jaws easier. This spring compressor tool is part number 81380010.

Gary VanDeluyster

Customer Support Manager