



PRODUCT SUPPORT

BULLETIN NO. 218

DATE: April 18, 1995

MACHINE: **All Hydra Spikers B, Super B and Super B-2's; Hydra Hammers; and M3's - with Nippers**

PRODUCTION

DATES:	Hydra-Spiker B's:	5/80 through Current
	HS Super B/B-2's:	11/82 through Current
	Hydra-Hammer's A and B:	9/90 through Current
	M3's:	12/93 through Current

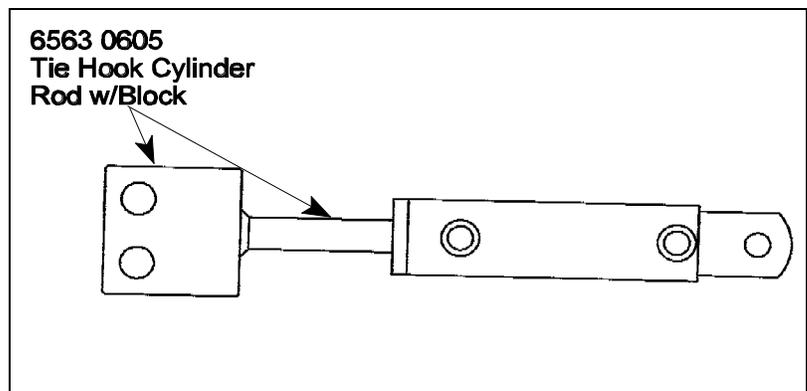
SUBJECT: Tie Hook Cylinders

There have been some complaints from the field that the 2855 1797 Tie Hook Cylinder rod fails where it threads into the 1822 6500 Rod Guide.

A new 2855 1800 Tie Hook Cylinder, which has the rod guide welded to the cylinder rod, is now available. The 2855 1800 Tie Hook Cylinder is made up of the 2855 1797 Tie Hook Cylinder with the 1822 6500 Rod Guide welded to the cylinder rod.

The 2855 1797 Tie Hook Cylinder and the 18226500 Rod Guide will still be available so the Rod Guide or Tie Hook Cylinder can be changed out as separate items.

The 2855 1797 Tie Hook Cylinder can be upgraded by replacing the cylinder rod with a 6563 0605 Tie Hook Cylinder Rod w/ Block, see illustration.



C.J. Kreye
Service Manager