



PRODUCT SUPPORT BULLETIN NO. 213

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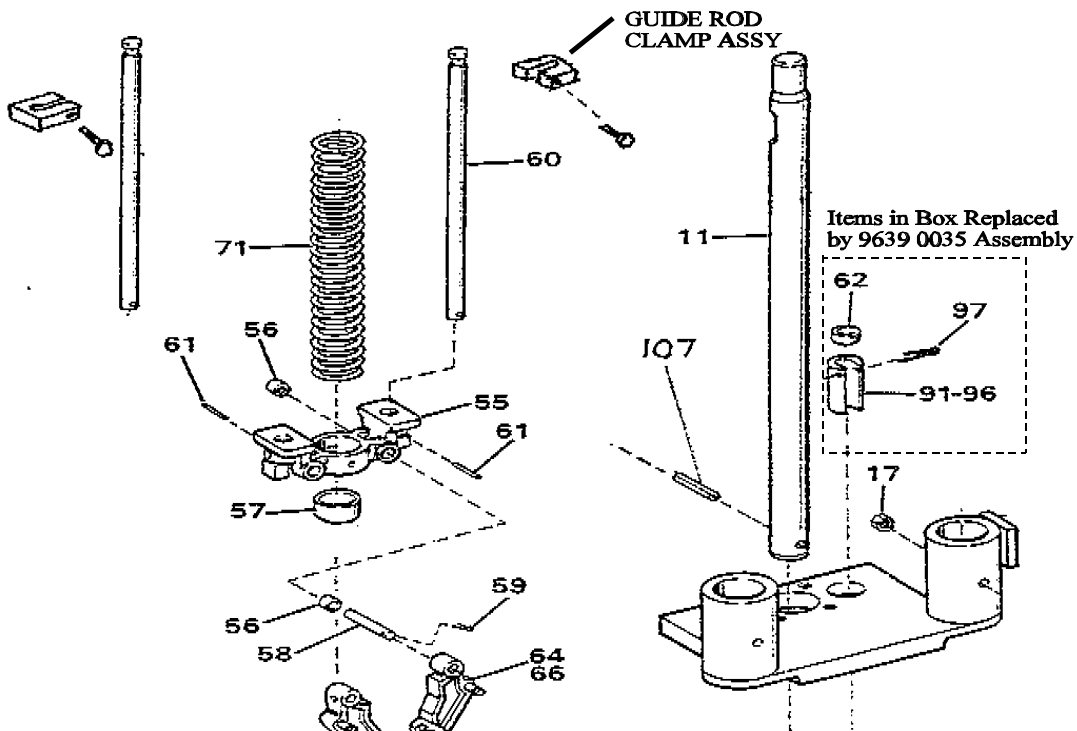
MACHINE: **Hydra-Hammer S/N 1001 through 1079**

PRODUCTION DATES: 1/90 through 5/94

SUBJECT: FEEDER FRAME MOUNTING

There have been some instances of feeder frame mounting failures on Hydra-Hammers using the Rod Spacers. The guns can be easily overdriven when ejecting a spike from the jaws, putting a load on the feeder frame mounting when the hammer body hits the rod spacers.

To eliminate this possibility, the 9643 0050 Rod Spacer Kit (Items 91-96 on illustration) and 5496 425 Guide Rod Clamp (Item 62) should be replaced with the 9639 0035 Guide Rod Clamp Assembly. See Illustration.



The guide rod clamps **MUST** be mounted so that the long end is toward the hammer anvil. See Illustration. If they are not mounted with the long end toward the hammer anvil it would be possible to overdrive the gun far enough for the hammer mounting to hit the guide rod clamp and load the feeder frame mounting.

The 9639 0035 Guide Rod Clamp Assembly is being used on all Nordco (Nordberg) Hydra-Spikers.

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