DATE: June 3rd, 2011

SUBJECT: Brake Lever Replacement Kit 98310106

RATING: DIRECTIVE
   (Action is required)

ALERT
   (Potential Problem)

INFORMATION
   (Action is optional)

PRODUCT IMPROVEMENT
   (Enhance Product)

MACHINE
MODEL(S): SP2R Spike Puller
          NVCAR Clip Applicator/Remover
          AA2R Anchor Adjuster

SERIAL
NUMBER(S): SP2R: S/N 310172 to 310190, S/N 310193 to 310197
          NVCAR: S/N 140305 to 140311
          AA2R: S/N 650006 to 650025

SUMMARY: A new brake lever has been designed that will allow full wear and longer life of the brake pads. The new brake lever has been made 3/8 inch longer between top and bottom hole. See next page for photos illustrating difference between old and new levers.

OPERATIONAL IMPACT: A redesign of the frame brake mounts that took effect on the machines listed above did not allow full wear of the brake pad, which resulted in premature replacement of the brake pad.

ACTION: Brake levers need to be replaced on all machines listed above. Caging of the brake cylinder is required for this installation. A Kit, Nordco P/N 98310106, has been developed that includes four brake levers, two spring compression rods used for caging the cylinder, 4 nuts, and installation instructions. One kit is required per machine.

Allow 2 hours for changeout of the levers.
**WARRANTY:** Kit 98310106 will be supplied under warranty for all machines listed above until December 31st, 2011. Please contact the Nordco Service Department at 800-445-9258 to order the kit. You will need to provide the Serial Number of the machine when ordering the kit.

**FIGURE 1. OLD STYLE LEVER**
1/8" Gap between cylinder and frame weldment

**FIGURE 2. NEW STYLE LEVER**
1/2" Gap between cylinder and frame weldment