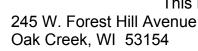
## **Product Support Bulletin 2004-010A**

This Bulletin replaces Bulletin 2004-010



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## Maintenance of Way ~ Work Equipment Bulletin

DATE:	November 22, 2004			
SUBJECT:	Checking John Deere Engine Lifting Lug Mounting Bolts			
RATING:	X DIREC	CTIVE n is required)		ALERT (Potential Problem)
		RMATION n is optional)		PRODUCT IMPROVEMENT (Enhance Product)
MACHINE MODEL(S):		All machines with John Deere engines built in Between April, 2004 and September, 2004		
SERIAL NUMBER(	S):	Model CX Spiking Machines – 410542 Model F Anchor Applicators – 680292 TRIPP Tie Inserters – 760160-760171	-68030	
SUMMARY:		engine has two lifting lugs, one on each two $3/8$ "- $16 \times 1$ " bolts. The correct by	ch end olts ar	n incorrect Lifting Lug Mounting Bolts. Each d of the engine, and each lug is secured with re Grade 8.2 with 6 radial lines on the bolt e no lines on the bolt head. See illustration
OPERATIONAL IM	PACT:	The incorrect Grade 2 bolts may pos angle of lift is reduced from 90°.	sibly f	fail when lifting the engine, especially if the
ACTION:		<b>ALL</b> engines on the affected machine attempt to lift engines with lifting lugs f		JST be checked for incorrect bolts. Do not ed with Grade 2 bolts
WARRANTY:		Manager, at 715-365-0549 and ask the engine serial number available wh obtain the correct bolts from your loc	for p/ en cal	r Diesel. Contact John Walters, Service In N10214. Refer to this Bulletin and have Illing. Please note that you will not be able to an Deere representative. You may also call replacement bolts can only be obtained



