DATE: August 31, 2004

SUBJECT: 46690015 RH Sliding Jaw Bushing Replacement

RATING: X DIRECTIVE
(Proof is required)

INFORMATION
(Enhance Product)

MACHINE MODEL(S): Anchor Applicator Model E & F

SERIAL NUMBER(S): 680250, 680261, 680278, 680285-680305

SUMMARY: The ID of the cylinder Clevis Pin Bushings, used with the RH Sliding Jaw, p/n 46690015, may be oversized. The bushings should be replaced with new bushing with a smaller ID, p/n 22080565. The LH Sliding Jaw, p/n 46690016, does not have bushings and is not affected by this bulletin.

OPERATIONAL IMPACT: The excess clearance between the bushings and cylinder clevis pin will cause excessive movement and could cause the clevis pin to bend or break. This will eventually damage the Boxing Cylinder, p/n 28550024.

ACTION: The bushings are a press fit into the Sliding Jaw. The bushings MUST be frozen in dry ice for at least 15 minutes prior to installation. The sliding jaw ears MUST be supported while the bushings are being installed to prevent bending or breaking off the ears. See Figure 1. If the bushing holes in the sliding jaw are worn, the sliding jaw must be replaced or the holes must be filled and re-bored before bushing installation. Contact the Nordco Service Department for assistance.

WARRANTY: Replacement bushings will be supplied under warranty for the machine serial numbers shown above. Installation of the bushings is the responsibility of the customer.
Press bushings into these ears.

**IMPORTANT!**
These ears must be supported while the bushings are being pressed in. The ears could break off if not properly supported.

**BUSHINGS MUST BE FROZEN IN DRY ICE FOR A MINIMUM OF 15 MINUTES BEFORE INSTALLATION.**

Figure 1