DATE: May 14, 2004

SUBJECT: Relocation of Compensator Signal Hose

RATING: DIRECTIVE (Action is required)

INFORMATION (Action is optional)

PRODUCT IMPROVEMENT (Enhance Product)

MACHINE MODEL(S): SS Small Spiker

SERIAL NUMBER(S): 390101 through 390108

SUMMARY: The current port the destroke valve hose is connected to can sometimes cause the pump to come on stroke while trying to start the engine. This causes the engine to crank under load and not start consistently.

OPERATIONAL IMPACT: Moving the destroke valve hose to the new port will prevent the engine from trying to start under load.

ACTION: No extra parts or fittings are required for this. Basic hand tools will only be needed to move the existing plug and o-ring fitting from one port to the other. (See picture on p. 2)

WARRANTY: None
1. Remove existing line from destroke valve. (Plug from new port will go here.)

2. Install line from destroke valve here.