DATE: November 25, 2015

SUBJECT: M7 Transmission Charge Pump Kit P/N 98800087

RATING: ☑ ALERT (Potential Problem)
         ☐ DIRECTIVE (Action is required)
         ☐ INFORMATION (Action is optional)
         ☐ PRODUCT IMPROVEMENT (Enhance Product)

MACHINE MODEL(S): M7 Model A and B

SERIAL NUMBER(S): S/N 800500-800602

SUMMARY: Some customers with Cummins engines have experienced seal failures on their transmission charge pumps due to high vacuum on suction side of pump. This kit relocates the transmission off of the engine.

OPERATIONAL IMPACT: Failure to install this kit may result in engine failure during operation of machine.

ACTION: Kit includes a new charge pump and new broom pump. Installation of this kit involves removing the Charge Pump from the engine and installing a new charge pump “piggy back” to a new broom pump.

Please contact NORDCO Parts Department 1-800-647-1724 to order this kit. Be prepared to give the S/N of the Machine on which the kit will be installed.

WARRANTY: Cost of kit is covered for machines currently under warranty (S/N 800565 through 800569, 800601 and 800602). S/N’s 800600, and 800603 and above have already had this kit installed. Machine S/N MUST be provided at the time of your call.