



Product Support Bulletin 2009-006

245 W. Forest Hill Avenue
Oak Creek, WI 53154

Contact: Gary D. Van Deluyster, Service Manager – Phone: 800-445-9258 – Fax: 414-766-2260

Maintenance of Way ~ Work Equipment Bulletin

DATE: June 30, 2009

SUBJECT: Workhead Slider Stop Bolt Kit – 98310008

RATING:	<input type="checkbox"/> DIRECTIVE (Action is required)	<input checked="" type="checkbox"/> ALERT (Potential Problem)
	<input type="checkbox"/> INFORMATION (Action is optional)	<input type="checkbox"/> PRODUCT IMPROVEMENT (Enhance Product)

MACHINE MODEL(S): SP2R Dual Rail Spike Puller

SERIAL NUMBER(S): 310001-310139 except 310131, 310132, 310137, 310138

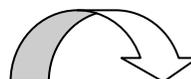
SUMMARY: There have been reports of the lower front cab windows being broken by the Pulling Head if the Pulling Head Spotting Cylinder or its attachment bracket breaks. Installing this kit will limit the Pulling Head travel and prevent contact with the cab windows.

OPERATIONAL IMPACT: A broken lower front cab window can obstruct the operator’s vision of the work area resulting in slower production.

ACTION: The 98310008 Workhead Slider Stop Bolt Kit contains 2 each of ½” x 3-1/4 Capscrew, p/n 2775356 and ½” Locknut (Stover Nut), p/n 3042025. Each kit will modify one complete machine. Installation involves drilling a 9/16” diameter hole through the cab end of the Upper Guide Channel on each side of the machine and installing the Capscrew and Locknut. See Figure 1 on Page 2 for drilling location. Installation should take less than 1 hour. **Be sure to follow all Lock Out/Tag Out procedures before installing this kit.**

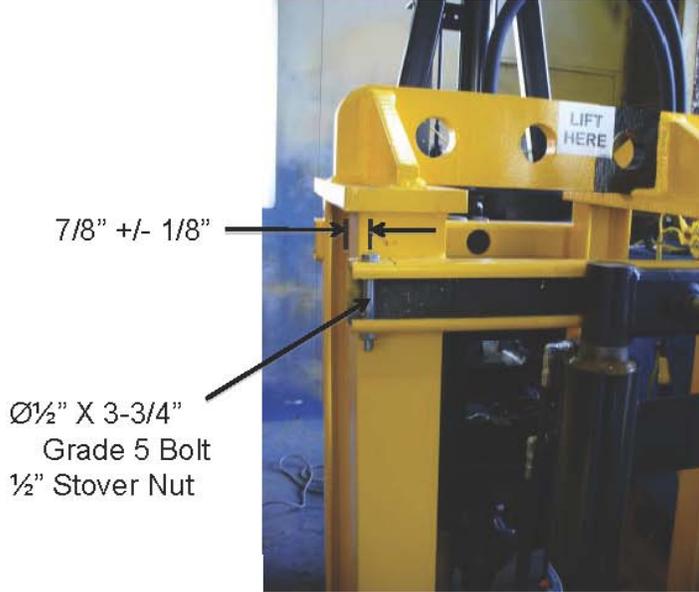
Machines s/n 310131, 310132, 310137, 310138 and 310140 and higher have stops included as part of the machine frame and do not require this kit.

WARRANTY: None



SP2R Workhead Stop Bolt - Field Installation

For use with Kit #98310008



1. Drill Ø.531 hole thru channels as shown – top slider channels at cab end.

2. Install supplied 1/2" bolts and stover nuts.

Purpose: To prevent pulling heads from sliding into cab in the event of a spotting cylinder failure.



DRWN BY: JWW CHK'D BY: APP'D BY: Mark Kappel
3-JUL-08 ECO# 80070

FIELD INSTRUCTION, WORKHEAD
STOP BOLT, SP2R

480146 REV - PG 1/1

Figure 1

98310008 Workhead Slider Stop Kit Installation Instructions