



Product Support Bulletin 2008-002

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Maintenance of Way ~ Work Equipment Bulletin

DATE: February 1, 2008

SUBJECT: Loose Anvil Bushings – 22880062 (used on Hammers 28560624, 28560626 and 90410626)

RATING: **DIRECTIVE**
(Action is required)

ALERT
(Potential Problem)

INFORMATION
(Action is optional)

PRODUCT IMPROVEMENT
(Enhance Product)

MACHINE MODEL(S): CX Hammer and Model C to CX Conversions (RB-UG)

SERIAL NUMBER(S): 410010RB-UG - 410424RB-UG
410500 and above

SUMMARY: Tack weld the p/n **22880062 Anvil Bushing** to the hammer body to prevent it from turning or being pulled out of the hammer.

OPERATIONAL IMPACT: There have been instances of the Anvil Bushing, p/n 22880062, coming loose in the 28560624 or 28560626 Hammers. This can cause the bushing to turn or even come out of the hammer which may result in misfeeding of the spikes.

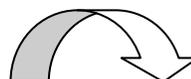
The 22880062 Anvil Bushing is flanged with 2 studs pressed into it and is press-fit into the bottom of the hammer.

ACTION: The bushing can be welded to the hammer body to prevent it from turning or pulling out. A weld about 1" long in two places on the bushing is sufficient. The welds should be directly opposite each other. See Figure 1 on Page 2. Make sure to follow all Lock Out-Tag Out procedures before making this repair.

If the bushing needs to be removed for any reason, the weld must be ground off before removing the bushing. The bushing should be rewelded after replacement.

NOTE: This Bulletin does not apply to the 28560604 or 28560610 Hammers used on the Model C and Model 99C Spiking Machines.

WARRANTY: None



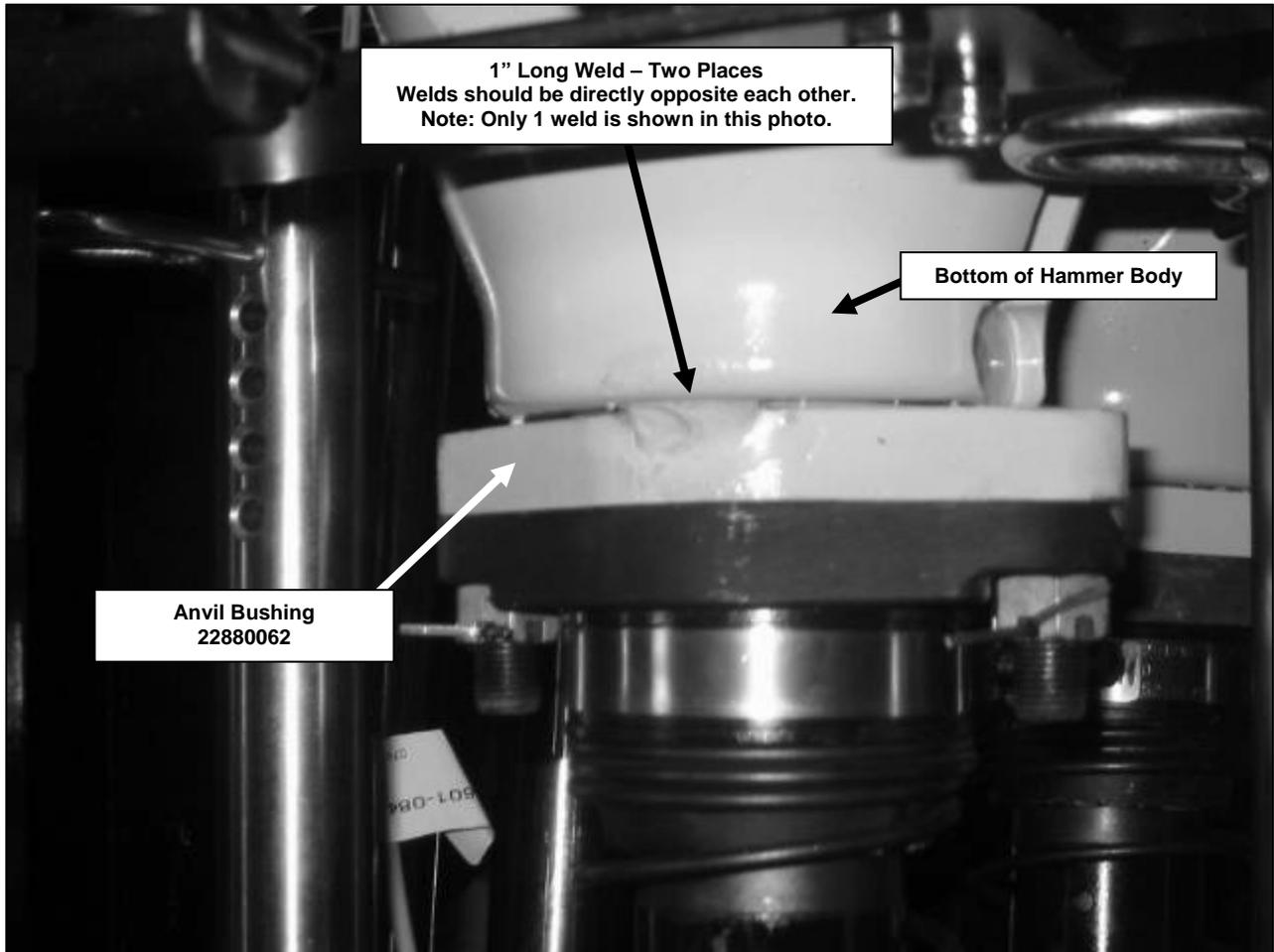


Figure 1
Welding 22880062 Anvil Bushing to Hammer Body