Product Support Bulletin 2003-002

NORDCO Inc. 182 W. Oklahoma Avenue, Milwaukee, WI 53207

Contact: Gary D. Van Deluyster, Service Manager – Phone: 800-445-9258 – Fax: 414-769-2140

Maintenance of Way ~ Work Equipment Bulletin

DATE:	January 28, 2003		
SUBJECT:	Removal of Brake Circuit Check Valve NOTE: THIS BULLETIN SUPERCEDES BULLETIN PSB-363A		
RATING:	X DIRE	CTIVE n is required)	ALERT (Potential Problem)
		RMATION n is optional)	PRODUCT IMPROVEMENT (Enhance Product)
MACHINE N	IODEL(S):	Anchor Applicator Model E Anchor Remover Hydra-Hammer Model B & E Model 44 Spike Driver Model C & 99C Spike Driver Grabber LS 1.5, Grabber LS Super Claws LS 1.0 Spike F M3 Multi-Modular Machine	r S 2.0 Spike Puller
SERIAL NUMBER(S):		Anchor Applicator Model E: All Anchor Remover: All Hydra-Hammer Model B & B-2 Spike Driver: 1009-1071 Model 44 Spike Driver: All Model C & 99C Spike Driver: 410001-410346 Grabber LS 1.5, Grabber LS 2.0 Spike Puller: 330601-330624 Super Claws LS 1.0 Spike Puller: All M3 Multi-Modular Machine: All	
OPERATIONAL IMPACT: The brakes will apply when the pump or engine is shut off even the Brake Valve is stuck in the brakes released position.			
ACTION:		Remove the Check Valve module, p/n 1605230, from the Brake Valve stack. See Figure 1 on Page 2.	
WARRANTY:		Replacement 10-24 x 1-1/4" socket head capscrews, p/n 2782041, will be supplied for all machines shipped in 2002.	



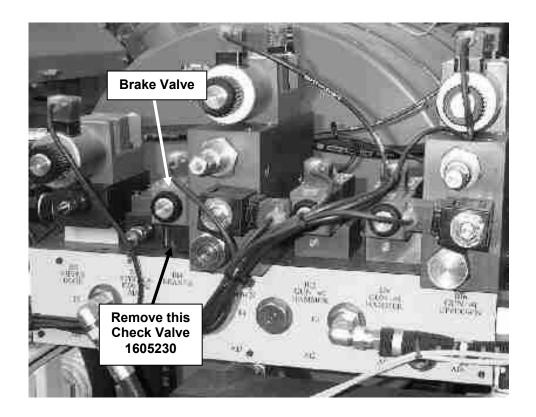


Figure 1
Note: 99C Spike Driver manifold shown – other machines are similar.

Instructions for removing Check Valve

- 1. Remove the four (4) capscrews holding the Brake Valve and Check Valve Module to the manifold. Discard the check valve and capscrews.
- 2. Reinstall the Brake Valve using four (4) 10-24 x 1-1/4" socket head capscrews.