



PRODUCT SUPPORT BULLETIN BULLETIN NO. 322

DATE: **December 12, 2000**

MACHINE: **Tie Plugger**

SERIAL

NUMBER(S): **S/N 510002-510004**

SUBJECT: **Apply Gasket Sealant to Preheater Cover**

The Chemical Preheater, p/n 43800006, must be sealed to prevent moisture buildup in the preheater. Moisture buildup may cause premature failure of the preheater.

Remove the cover of the preheater and apply sealant to the mating surface of the preheater as shown. Use only RTV silicone sealant such as Permatex® Ultra Blue.

Machines starting with s/n 510005 will have the preheaters sealed at the factory. If the preheater cover is removed for any reason, the cover should be re-sealed with RTV sealant.

