



PRODUCT SUPPORT BULLETIN NO. 207

DATE: February 21, 1995

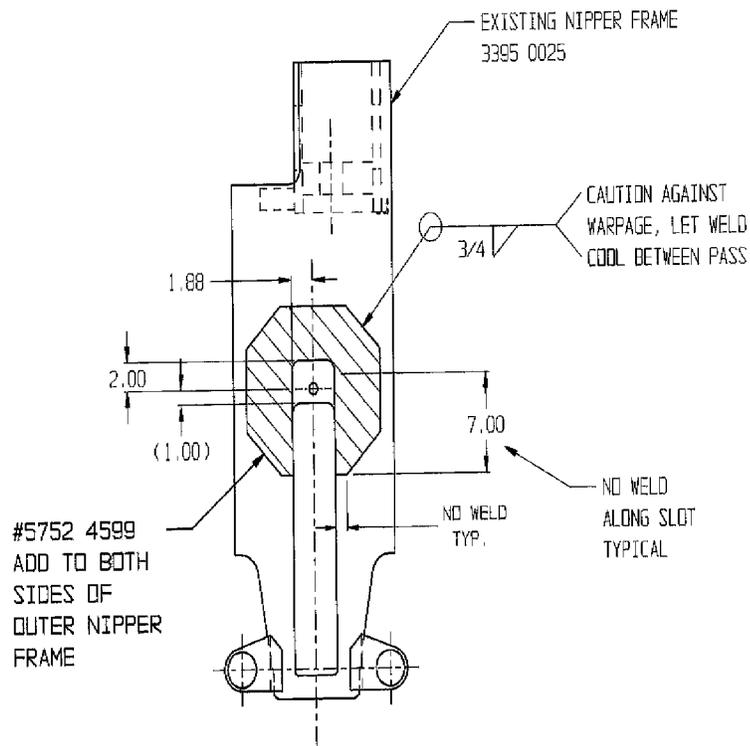
MACHINE: All **Hydra-Hammers**

PRODUCTION

DATES: September 1990 through Present

SUBJECT: NIPPER FRAME REINFORCEMENT

A reinforcing plate will be available for nipper frames that have developed cracks at the top of the hook cylinder opening. A reinforcing plate (Nordco Part Number 5752 4599) has been designed to solve this problem. See Illustration.



NOTE: The machine must be positioned over the tie before the nippers are lowered. If the machine is moving when the nippers are lowered the nipper frame can be shock loaded, which will result in failure of the nipper frame.